Work Order ID 57339

April 5, 2010 3:11:33 PM

Item ID:

D206-555-007

Revision ID:

Scuff Plate Aft LH Item Name:

Start Date: Required Date: 4/06/10

4/05/10

Start Oty: 2.00 Req'd Qty: 2.00



Accept

Cust Item ID:

Customer:

Setup Start

Stop



Page 1

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Qty

Sequence ID/ **Work Center ID** **Operation Description**

Revision Nbr

Set Up/ **Run Hours**

Draw Number

0.00 => 14 10 04 06

Draw Plan Rev. Code

Accept Qty

Reject Reject Number

Insp. Stamp

Draw Nbr

D206-555

Rev C

100

DOCUMENT CONTROL

Memo

0.00

0.00

0.00

Document Control

Type Labels as per PPP D206-555-007

CHGOOZ

101

HandFinish

Hand Finishing

Memo

FULL FROM STOCK:

2 X D206-555-007b B2176 Remove paint

0.00

0.00 =7 m·h 10/04/06

130

Small Fab

Small Fab

Small Fab

Memo polish

Work Order ID 57339

April 5, 2010 3:11:33 PM

Item ID:

D206-555-007

Accept



Setup Start

Stop



Revision ID:

Item Name:

Scuff Plate Aft LH

Start Date:

Required Date: 4/06/10

4/05/10

Start Qty: 2.00 Req'd Qty: 2.00 ·

Cust Item ID:

Customer:

Draw

Number

Reference:

Approvals:

Process Plan:

Date:

QC5- Inspect part completeness to step on W/O

Tooling:

Date:

Start Run

Reject

Number

QC:

Date:

SPC (Y/N):

0.00

0.00

Date:

Draw

Rev.

Stop

Reject

Qty

Insp.

Stamp

Sequence ID/ Work Center ID

Quality Control

Memo

Operation

Description

Set Up/ **Run Hours**

0.00

Kry/4/c (2)

Accept

Qty

Plan

Code

160

Packaging

Identify as per dwg & Stock Location:

Memo

0.00

Packaging

repackage using new B.N

170

Quality Control

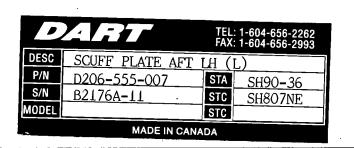
QC3- Inspect Part Finish

Memo

0.00

0.00

SCUFF PLATE AFT LH (L **DESC** SH90-36 D206-555-007 STA P/N SH807NE STC B2176A-7 S/N STC MODEL MADE IN CANADA



Work Order ID 57339

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April 5, 2010 3:11:33 PM

Required Date: 4/06/10

Item ID:

D206-555-007

Accept



Setup Start

Stop



Revision ID:

Item Name:

Scuff Plate Aft LH

Start Date:

4/05/10

QC:

Start Qty: 2.00

Req'd Qty: 2.00



Cust Item ID:

Customer:

Draw

Number

Reference:

Approvals:

Process Plan:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Draw

Rev.

Plan

Code

Start Run

Stop

Sequence ID/

Work Center ID

190

Operation Description

QC21- Final Inspection - Work Order Release

Memo

Set Up/ **Run Hours**

0.00

0.00

Quality Control

Qty

Accept

Reject Qty

Reject Number

Insp. Stamp

Picklist Print

April 5, 2010 3:12:06 PM

Work Order ID: 57339

Parent Item:

D206-555-007

Parent Item Name:

Scuff Plate Aft LH

Comments:

IPP: C□99.03.23□Returned to Electro Polish□DM

IPP Rev:D Now on WaterJet 07-06-14

Start Date: 4/05/10

Required Date: 4/06/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name

Replacement Mfg/ Item ID

Purch Manufactured Bin Primary Item Location No

Last Location Route Seq ID

Unit of Measure Hand Each 16.0000

Qty on Remaining Qty To Pick 2.0000

Qty Issued Date Issued

Status

Page 1

D206-555-007

Scuff Plate Aft LH

Warehouse Loc Oty Loc Code Location Main Warehouse MEZZ 16 16

2 mf 10-4-6

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